Laropal® A 81

Product Description
Laropal® A 81 is an aldehyde resin for pigment dispersions.

Key Features & Benefits
- Promotes the natural grain and color of wood
- Good elasticity, adhesion, and hardness
- Excellent toughness

Chemical Composition
Condensed products from urea and aliphatic aldehydes

Properties

Typical Properties
<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>pastilles</td>
</tr>
<tr>
<td>Acid value</td>
<td>≤ 3 mg KOH/g</td>
</tr>
<tr>
<td>Iodine color number</td>
<td>≤ 3</td>
</tr>
<tr>
<td>Density at 20°C</td>
<td>~ 1.11 g/cm³, 9.33 lbs/gal</td>
</tr>
<tr>
<td>Softening range</td>
<td>80 – 95°C</td>
</tr>
<tr>
<td>Tg</td>
<td>~ 57°C, 135°F</td>
</tr>
<tr>
<td>Hydroxyl value</td>
<td>~ 40 mg KOH/g</td>
</tr>
<tr>
<td>Saponification value</td>
<td>~ 65 mg KOH/g</td>
</tr>
</tbody>
</table>

Solubility
Soluble in alcohols, esters, ketones, and aromatic hydrocarbons; aliphatic hydrocarbons – solutions tend to separate at temperatures below 15°C, adding 2 – 5% of an aromatic solvent produces stable solutions.

Compatibility
Compatible with nitrocellulose, CAB resins, chlorinated rubber, VC copolymers, acrylic resins, urea-formaldehyde resins, melamine-formaldehyde resins, alkyd resins, epoxy resins, and hydrocarbon resins; limited compatibility with ethyl cellulose.

These typical values should not be interpreted as specifications. Solubility and compatibility should be tested for each individual combination.

Applications
Because of its excellent solubility and compatibility, Laropal® A 81 can be used in many types of coating formulations. Depending on the application, it improves gloss, hardness, body, adhesion, and resistance to yellowing.

Because of its good pigment wetting and very low solution viscosity, Laropal® A 81 can be used for the manufacture of pigment pastes with high pigment content.

Laropal® A 81 is very heat stable and can be used in baking finishes, neither causing odor nor discoloration.

Laropal® A 81 is recommended for applications such as:
- Interior/exterior general industrial metal coating applications
- Automotive OEM applications
**Fields of Application**

**Alkyd resins, air- and oven-drying**
- Partial replacement of up to 20% solids on solids
- Improvement of resistance to yellowing through excellent heat stability and lightfastness
- Improvement of hardness, gloss, body, and flow
- Cost reduction
- Use as modifying component in alkyd resin production

**Universal pigment pastes**
- Suitable as grinding resin because of broad compatibility and universal solubility, low solution viscosity, high pigment binding capacity, and transparency

**Powder coatings**
- Partial replacement of up to 15% of epoxy/polyester or PUR powder
- Improvement of flow due to low melt viscosity

**Hot melts for road marking and spray plastics**
- Suitable as basic resin in combination with suitable plasticizers due to low melt viscosity, good light fastness, and heat stability
- Improves adhesion to substrates

**Performance Properties**

<table>
<thead>
<tr>
<th></th>
<th>Laropal® A 81</th>
<th>Laropal® A 101</th>
</tr>
</thead>
<tbody>
<tr>
<td>Brightness</td>
<td>1</td>
<td>2</td>
</tr>
<tr>
<td>Fastness to light</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>Heat resistance</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>Compatibility</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>Soluble in alcohols</td>
<td>3</td>
<td>5</td>
</tr>
<tr>
<td>Soluble in aliphatic hydrocarbons</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>Suitable for coatings resistant to water</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>Suitable for coatings resistant to mineral oils</td>
<td>2</td>
<td>1</td>
</tr>
<tr>
<td>Suitable for coatings resistant to saponification</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>Solvent release</td>
<td>3</td>
<td>2</td>
</tr>
<tr>
<td>Pigment binding capacity</td>
<td>1</td>
<td>2</td>
</tr>
</tbody>
</table>

1 = very good; 5 = insufficient

**Safety**

**General**

The usual safety precautions when handling chemicals must be observed. These include the measures described in Federal, State, and Local health and safety regulations, thorough ventilation of the workplace, good skin care, and wearing of personal protective equipment.

**Safety Data Sheet**

All safety information is provided in the Safety Data Sheet for Laropal® A 81.

**Important**

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U.S & Canada
BASF Corporation
24710 W Eleven Mile Road
Southfield, MI 48034
ph: 1(800) 231-7868
fax:1(800) 392-7429
Email: DispersionsPigmentsCC@basf.com
Email: edtech-info@basf.com
www.basf.us/dpsolutions

Mexico
BASF Mexicana, S.A. de C.V.
Av. Insurgentes Sur # 975
Col. Ciudad de los Deportes
C.P. 03710
Mexico, D.F.
Phone: (52-55) 5325-2756
Fax: (52-55) 5723-3011