Industrial Coatings

Technical Data Sheet

Joncryl[®] 551 Polyol



Product Description	Joncryl [®] 551 is a conventional solids, acrylic polyol for 2K polyurethane and melamine- crosslinked coatings. - Lacquer-like dry times - Excellent gloss and gloss retention - Good chemical resistance Acrylic polyol Properties		
Key Features & Benefits			
Chemical Composition			
Typical Properties	Appearance	clear liquid	
	Hydroxyl number of solids	~ 90	
	Acid number of solids	~ 8	
	Non-volatile at 150° C (0.5g, 60 minutes) Viscosity at $25.0 \pm 0.5^{\circ}$ C	~ 60%	
	(Brookfield #4LV, 30 rpm, 30 seconds)	4,000 – 10,000 cP	
	Density at 20°C	~ 1.02 g/cm ³ (8.56 lbs/gal)	
	Equivalent weight as supplied, of solids	~ 1,033, 620	
	Tg	~ 49°C	
	Solvent	Xylene	
	These typical values should not be interpreted as specifications.		

Applications

Joncryl[®] 551, a solvent variation of Joncryl[®] 550, is a hydroxyl-functional acrylic oligomer designed for conventional solids isocyanate- and melamine-crosslinked systems. Joncryl[®] 551 is a drop-in replacement with minimum levels of reformulation and testing for several commercially available competitive acrylic polymers. It is a typical "workhorse" acrylic resin. Joncryl[®] 551 differs from Joncryl[®] 587 in cure time (faster) and UV durability.

Joncryl[®] 551 is recommended for applications such as:

- Interior/exterior automotive OEM and refinish applications
- Interior/exterior general metal industrial coating applications
- Interior/exterior plastic component coating applications
- Interior/exterior concrete coatings

Joncryl[®] 551 is available in the following solvents as the applicable product name:

- 65/35 blend of PM acetate/toluene as Joncryl[®] 550
- n-Butyl Acetate as Joncryl[®] 552
- t-Butyl Acetate exempt solvent as Joncryl[®] 558

Please refer to each product's Technical Data Sheet for performance information and specific starting point formulations.

Performance properties of Joncryl[®] 551 are similar to Joncryl[®] 550 with only minor effects from the coating formulation solvents. For details on performance information, please refer to the Joncryl[®] 550 technical data sheet.

Starting Point Formulation The following starting point formulation is recommended for an initial evaluation of Joncryl[®] 551. Additional optimization of the formulation will be required to achieve desired results for specific applications.

Part A	Pounds	Gallons
Joncryl [®] 551	397.86	46.81
Efka [®] FL 3670	1.58	0.19
MAK	97.72	14.37
MIBK	97.85	14.67
MEK	97.21	14.38
Tinuvin [®] 1130	4.74	0.49
Tinuvin [®] 292	3.16	0.38
Irganox [®] 1010	3.16	0.33
1% DBTDL in 2,4-Pentanedione	<u>3.16</u>	<u>0.39</u>
Subtotal	706.44	92.01
Part B		
Basonat [®] HI 100	<u>77.23</u>	<u>7.94</u>
Total	783.67	99.95

Formulation Attributes

Solids	41.80% by wt, 33.00% by volume	
Viscosity (Zahn #2)	15 – 19 seconds	
NCO:OH ratio	1.05:1	
VOC (calculated)	4.55 lbs/gal, 546.24 g/l	

Safety

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General

The usual safety precautions when handling chemicals must be observed. These include the measures described in Federal, State, and Local health and safety regulations, thorough ventilation of the workplace, good skin care, and wearing of personal protective equipment.

Safety Data Sheet

All safety information is provided in the Safety Data Sheet for Joncryl[®] 551.

Important

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