### **Technical Information**

# Efka® PL 5381



**general** epoxy plasticizer for the paint industry

- standard epoxy plasticizer
- extraction-resistant to cleaning materials and many industrial agents
- migration resistance is comparable with polymeric plasticizers

chemical nature soybean oil, epoxidized

## **Properties**

physical form light yellow liquid

storage It is recommended to protect Efka PL 5381 from heat and frost.

Epoxidized soya bean oils tend to crystallize and solidify at temperatures below 15°C. This does not affect the quality of the product and can be reversed by heating. Therefore they should be

stored at warm and dry conditions, preferably at 20 – 25°C.

typical properties oxirane content ~ 6.65%

(no supply specification) acid value ~ 0.25 mg KOH/g

iodine value  $\sim 2.5 \text{ g I} / 100 \text{ g}$ 

iodine colour index ~ 1.5 refractive index ~ 1.472 December 2016 page 2 of 3 Efka<sup>®</sup> PL 5381

# **Application**

Efka® PL 5381 does improve the heat, light, weather and oxidation resistance of many plastics and resins, e. g. those based on vinyl compounds like PVC, nitrocellulose products or chlorinated rubber. Provided the exposure conditions are not severe, the use of other stabilizers may sometimes be completely omitted.

Nevertheless, since combinations of metal compounds and Efka<sup>®</sup> PL 5381 epoxy plasticizer act synergistically to increase the effect and to offer the maximum stabilization, such combinations are frequently used. In these cases the quantity of metal compounds may often be reduced to a quarter.

This results not only in considerable cost savings but offers other technical advantages such as improved transparency, bondability, printability and weldability.

Efka® PL 5381 epoxy plasticizer can react with multifunctional acids to form thermoset resins.

### recommended concentrations

For the fabrication of vinyl resins the addition of 10 -15% to the total plasticizer content will generally be sufficient. Only in special cases it is necessary to increase the amount up to 30%. The often difficult stabilization of phosphate plasticizers is easily controlled by the addition of about 5% of Efka® PL 5381 epoxy plasticizer. Similar amounts also result in effective protection to chlorinated paraffins in use, storage or during transport.

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Validity
This Technical Data Sheet is valid for all versions of the Efka® PL 5381.

When handling these products, please comply with the advice and information given in the safety data sheet and observe protective and workplace hygiene measures adequate for handling chemicals.

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