

# Efka<sup>®</sup> PA 4400

## general

high-molecular-weight dispersing agent

Efka<sup>®</sup> PA 4400 is a polymeric dispersant for stabilizing inorganic and organic pigments. This results in:

- improved gloss and DOI
- reduced flooding problems
- higher color strength

Efka<sup>®</sup> PA 4400 is an acrylic polymer with significant higher molecular weight compared to Efka<sup>®</sup> polyurethane-based polymeric dispersants. This results in improved deflocculation of organic pigments.

## chemical nature

modified polyacrylate

## Properties

### physical form

clear, slightly yellowish liquid

### storage

Efka<sup>®</sup> PA 4400 should be stored in a cool and dry place.

### typical properties (no supply specification)

solvent	n-butyl acetate/2-butanol
density at 20 °C (68 °F)	~ 0.96 g/cm <sup>3</sup>
active ingredients	~ 40 %
flash point	24 °C (75°F)
amine value	~ 42 mg KOH/g
color	≤ 4

## Application

Efka<sup>®</sup> PA 4400 is mainly used in automotive OEM and refinish topcoats.

### recommended concentrations

Calculation method for the required amount of active ingredient on pigment:

inorganic pigments	10 % of oil absorption value
organic pigments	25–50 % of BET value
carbon blacks	20 % of DBP absorption value

Efka<sup>®</sup> PA 4400 should be incorporated in the mill base before adding the pigments.

## Contacts worldwide

## Asia

BASF East Asia Regional Headquarters Ltd  
45/F, Jardine House  
No. 1 Connaught Place  
Central Hong Kong  
China  
[formulation-additives-asia@basf.com](mailto:formulation-additives-asia@basf.com)

## North America

BASF Corporation  
11501 Steele Creek Road  
Charlotte, NC 28273  
USA  
[formulation-additives-nafta@basf.com](mailto:formulation-additives-nafta@basf.com)

## Europe

BASF SE  
Formulation Additives  
67056 Ludwigshafen  
Germany  
[formulation-additives-europe@basf.com](mailto:formulation-additives-europe@basf.com)

## South America

BASF S.A  
Rochaverá - Crystal Tower  
Av. das Nações Unidas, 14.171  
Morumbi - São Paulo-SP  
Brazil  
[formulation-additives-south-america@basf.com](mailto:formulation-additives-south-america@basf.com)

**Validity**

This Technical Data Sheet is valid for all versions of the Efka® PA 4400.

**Safety**

When handling these products, please comply with the advice and information given in the safety data sheet and observe protective and workplace hygiene measures adequate for handling chemicals.

**Note**

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights, etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. The agreed contractual quality of the product results exclusively from the statements made in the product specification. It is the responsibility of the recipient of our product to ensure that any proprietary rights and existing laws and legislation are observed.

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