

# Basonat<sup>®</sup> HI 2000 NG

<b>Product Description</b>	Basonat HI 2000 NG is a solvent-free, low viscosity aliphatic polyisocyanate for lightfast and weather-resistant two-pack polyurethane coatings.
<b>Key Features &amp; Benefits</b>	<ul style="list-style-type: none"><li>- Lower viscosity for low VOC coatings</li><li>- Excellent weather and chemical resistance</li><li>- Excellent color stability in formulated automotive refinish clearcoat hardeners</li><li>- Excellent hardness/flexibility for demanding applications</li></ul>
<b>Chemical Composition</b>	Polyisocyanate based on isocyanurate-modified hexamethylene diisocyanate (HDI)

## Properties

<b>Typical Characteristics</b>	Appearance		clear liquid
	Viscosity at 23°C, 1,000 s <sup>-1</sup>	cP	900 – 1,500
	Hazen color number		≤ 40
	Density at 20°C	g/cm <sup>3</sup> , lbs/gal	~ 1.17, 9.76
	NCO content	%	~ 23
	NCO equivalent weight (as supplied)		~ 182

These values should not be interpreted as specifications.

## Applications

Basonat HI 2000 NG is used to formulate lightfast and weather-resistant coatings. Results from weathering tests show that in most cases, gloss retention is better using isocyanurates than with biurets of hexamethylene diisocyanates (Basonat HB grades). Acrylic polyols should be used for maximum weather resistance.

Combined with conventional acrylic resins, a solids content of approximately 3% higher than with Basonat HI 100 can be achieved. The use of high solids binders such as Joncryl<sup>®</sup> or Sovermol<sup>®</sup> polyols allows the solids content to be increased even further.

Basonat HI 2000 NG is recommended for applications such as:

- Interior/exterior Automotive OEM or refinish applications
- Interior/exterior plastic component coating applications
- Interior/exterior general industrial metal coating applications
- Interior/exterior wood coatings for floor, furniture, or millwork applications

## Diluent tolerance

Basonat HI 2000 NG is solvent-free and allows for a broad range of solvent choices in formulation, such as esters, ketones, glycol ether acetates, and aromatic hydrocarbons. Only “urethane grade” solvents should be used to lessen the possibility of reacting with water. Solvents with a water content of less than 500 ppm are acceptable. Pigments, extenders, etc. used should also generally be free from compounds containing active hydrogen groups such as water, alcohols, or amines.

If diluted to a polyisocyanate fraction of less than 40%, turbidity, flocculation, and/or sedimentation may occur during storage. Storage stability trials should always be conducted.

## Crosslinking

Basonat HI 2000 NG can be used to crosslink most hydroxyl-functional resins such as Joncryl® acrylic polyols, Sovermol® solvent-free polyols, and hydroxyl-functional polyesters. The stoichiometric amount of Basonat polyisocyanate can be calculated from the NCO equivalent weight (mass of polyisocyanate as supplied containing 1 mol of active NCO) and the hydroxyl equivalent weight of the polyol as follows:

$$\frac{\text{Mass of polyol as supplied}}{\text{Hydroxyl equivalent weight of polyol as supplied}} \times \text{NCO equivalent weight} = \text{Mass of polyisocyanate}$$

Alternatively, the stoichiometric amount of polyisocyanate required for crosslinking can also be calculated using the %NCO of the polyisocyanate, the nonvolatile content of the polyol, and the OH# of polyol solids as demonstrated below:

$$\frac{0.075 \times [\text{OH \# of polyol solids}] \times [\% \text{ nonvolatile content of polyol}]}{[\% \text{ NCO of polyisocyanate}]} = \text{Mass of polyisocyanate per 100g polyol}$$

## Example

Basonat HI 2000 NG and Joncryl RPD 950 AC/P

Joncryl RPD 950 AC/P:

OH number	110 mg KOH/g on polyol solids
Nonvolatile content	65%
NCO content (Basonat HI 2000 NG)	23%

$$\frac{0.075 \times 110 \times 65}{23} = 23.3 \text{ g Basonat HI 100 NG per 100 g Joncryl RPD 950 AC/P}$$

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## Safety

### General

The usual safety precautions when handling chemicals must be observed. These include the measures described in Federal, State, and Local health and safety regulations, thorough ventilation of the workplace, good skin care practices, and wearing of protective goggles.

### Safety Data Sheet

All safety information is provided in the Safety Data Sheet for Basonat HI 2000 NG.

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## Storage

Please refer to the "Handling and Storage of Polymer Dispersion" brochure

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## Important

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