

Acronal® 4160

Chemical Nature	Aqueous styrene-acrylate copolymer dispersion for the manufacture of waterproofing membranes

	Properties			
Typical Properties	Solids content pH	%	ca. 45 ca. 7.5	
	Viscosity at 73 °F (Brookfield RV, Spindle #2, at	cps 20 rpm)	ca. 350	
Other properties of the dispersion	Density at 23 °C	lbs/gal g/cm³	8.6 1.03	
	Type of dispersion Particle Size Odor	micron	anionic ca. 0.1 Low	
	Freeze-thaw stability	0 °F	not stable	
Properties of the film	Surface Glass transition temperature (DSC)	°C	tack-free ca. 38	
	* The above values should not b	e taken as spec	ification	
	Application			
Features	Acronal 4160 is a low VOC, non-APEO, styrene-acrylate copolymer dispersion recommended for use in waterproofing membranes. Due to its high glass transition temperature (Tg), a film forming aid is required in formulations to ensure desired polymer particle coalescence (i.e. film formation). Dry films produced from Acronal 4160 are strong and water resistant.			
Processing	Although Acronal 4160 is protected from attack by microorganisms, preservatives must be added to the produced formulations in order to ensure that their quality remains unimpaired over long storage periods. Prior experiment is essential for checking their compatibility and efficiency.			
	Safety			
General	The usual safety precautions when handling chemicals must be observed. These include the measures described in Federal, State and Local health and safety regulations, thorough ventilation of the workplace, good skin care and wearing of protective goggles.			
Safety Data Sheet	All safety information is provided in the Safety Data Sheet for Acronal 4160.			

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Storage

Please refer to the "Handling and Storage of Polymer Dispersions" brochure.

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